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PTO/SB/82 (10-00)

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Application Number	097996,206
Filing Date	11/28/2001
First Named Inventor	Vaders
Group Art Unit	1773
Examiner Name	Not Assigned
Attorney Docket Number	116240.291

I hereby revoke all previous powers of attorney or authorizations of agent given in the above-identified application:

A Power of Attorney or Authorization of Agent is submitted herewith.

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Please change the correspondence address for the above-identified application to:

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I am the:

Applicant/Inventor.

Assignee of record of the entire interest. See 37 CFR 3.71.
Statement under 37 CFR 3.73(b) is enclosed. (Form PTO/SB/86)

SIGNATURE of Applicant or Assignee of Record

Name	Dennis H. Vaders
Signature	
Date	12/16/02

NOTE: Signatures of all the inventors or assignees of record of the entire interest or their representative(s) are required. Submit multiple forms if more than one signature is required, see below.

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**POWER OF ATTORNEY OR
AUTHORIZATION OF AGENT**

Application Number	09/996,206
Filing Date	11/28/2001
First Named Inventor	Vaders
Title	METHOD OF MANUFACTURING...
Group Art Unit	1773
Examiner Name	Not Assigned
Attorney Docket Number	16240.291

I hereby appoint:

 Practitioners at Customer Number


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 Practitioner(s) named below:

Thomas P. Liniak	33,415	George Ayvazov	37,483
Joseph W. Berenato, III	30,346	Jeffrey L. Auerbach	32,680
James R. Longacre	24,421	Karen Orzechowski	31,621
John M. White	32,634	Scott T. Wakeman	37,750
Matthew W. Stavish	36,286	William C. Schrol	48,447
Matthew F. Johnston	41,096		

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I am the:

 Applicant/Inventor Assignee of record of the entire interest. See 37 CFR 3.71.
Statement under 37 CFR 3.73(b) is enclosed. (Form PTO/SB/96).**SIGNATURE of Applicant or Assignee of Record**

Name

Dennis H. Vaders

Signature

Date

12/16/02

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